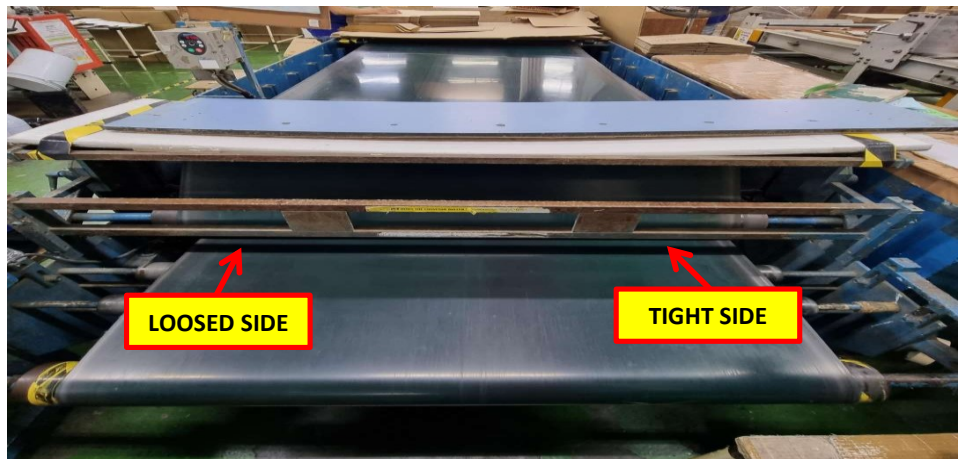
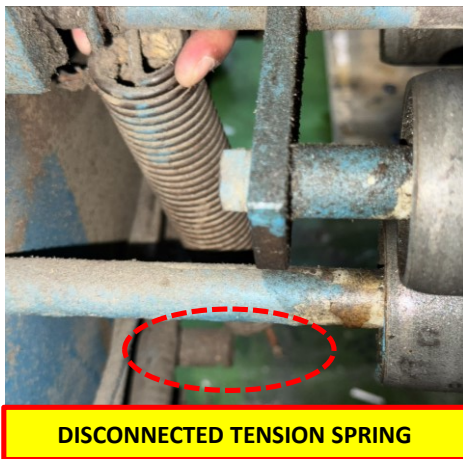


Investigation Report for Misalign Glue of Kowa Emori HP33D1057-1 Carton Box

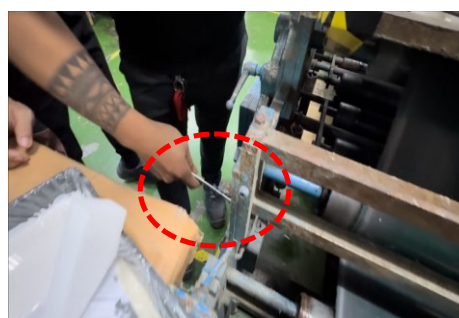
CONTROL No:	IRF - 718			REJECT PERCENTAGE:	3.60%
REJECT QTY:	36	LOT QTY:	1000		

DIRECT CAUSE	W1	Based on investigation the operator encounter misalign gluing frequent on the left side of the conveyor.
	W2	Upon checking the tension of the conveyor on the left and right side is not equal.
	W3	Conveyor tension is loosed on the left side compared to the right side.
	W4	Upon checking under the machine one of the tension springs on the left side was disconnected that caused loosed tension on the left side of the conveyor.
	W5	The loosed tension on the left side of conveyor is the factor that may caused misalign glue.



PRODUCTION CORRECTIVE ACTION

Reconnect the tension spring and adjust equally the tension of left and right side of conveyor.	PIC:		TARGET DATE:	
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TENSION SPRING ALREADY RECONNECTED AND THE TENSION OF CONVEYOR ON THE LEFT & RIGHT SIDE ALREADY EQUAL

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